



Valspar does not encourage re-coating; however, we realize that it is sometimes necessary. If re-coating is required, Valspar recommends the following procedure:

- 1. Strip should be run through the up to temperature cleaning section.
2. Apply tie-coat KXC0073 at a DFT of 0.1 to 0.15 mils; PMT should be between 450°F and 465°F.
3. Apply a full film thickness of Fluropon® or WeatherX™ coating to the top of the coil at the recommended DFT on the Technical Data Sheet (TDS). Be certain to use Fluropon over Fluropon and WeatherX over WeatherX coatings.
4. Check all physical tests required by the Product Data Sheet (PDS) along with crosshatch impact on line.
5. Valspar also recommends that along with the on line physical testing that a crosshatch boiling water test be performed. Reverse impacted/crosshatch panel should be placed in boiling water for a minimum of fifteen (15) minutes, then test to check for intercoat adhesion.

It is Valspar’s position to not be responsible for field claims resulting from re-coated coils.

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